

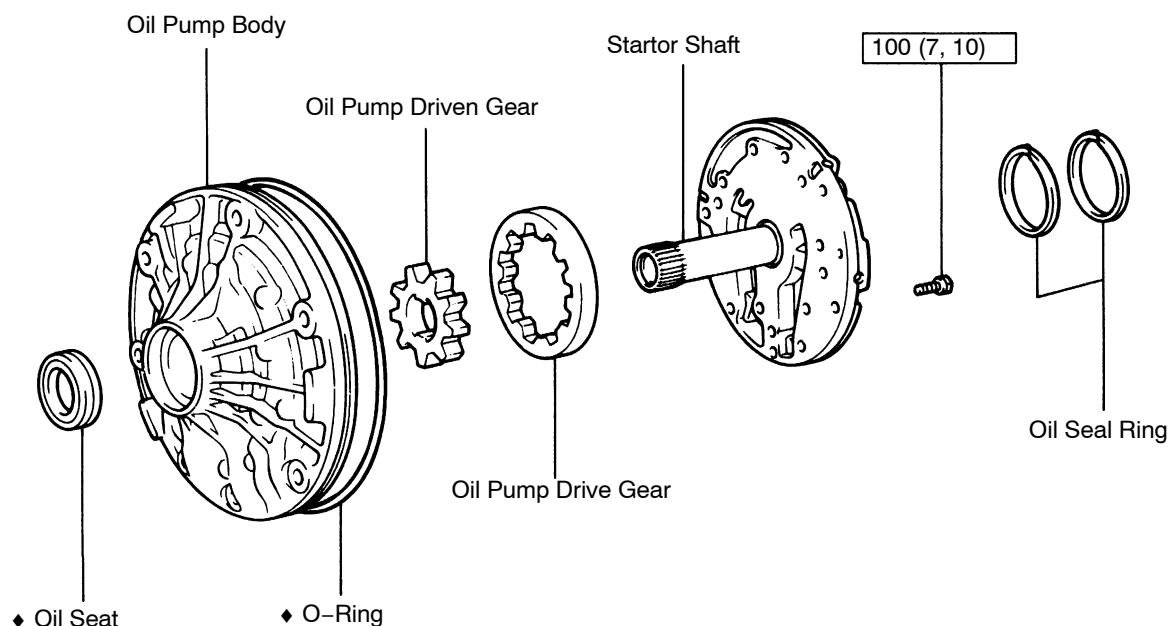
## HOW TO USE THIS MANUAL

To assist you in finding your way through the manual, the Section Title and major heading are given at the top of every page.

### REPAIR PROCEDURES

Most repair operations begin with an overview illustration. It identifies the components and shows how the parts fit together.

Example:



kg-cm (ft-lb, N-m) : Specified torque

◆ Non-reusable part

The procedures are presented in a step-by-step format:

- **Illustration shows *what* to do and *where* to do it.**
- **The task heading tells *what* to do.**
- **The detailed text tells *how* to perform the task and gives other information such as specifications and warnings.**

Example:

*Illustration:*  
What to do and where

**7. CHECK PISTON STROKE OF FORWARD CLUTCH**  
If replacing the disc, plate or flange, check the piston stroke:

*Task heading: what to do*

*Detail text: how to do it*

Using a dial indicator (long type pick or SST), measure the forward clutch piston stroke applying and releasing the compressed air (4 – 8 kg/cm<sup>2</sup> or 57 – 114 psi or 392 – 785 kPa) as shown.

SST 09350-32014 (09351-32190)

*Set part No.*

*Component part No.*

**Piston stroke: 1.41 – 1.82 mm (0.0555 – 0.0717 in.)**

*Specification*

This format provides the experienced technician with a FAST TRACK to the information needed. The upper case task heading can be read at a glance and only when necessary, the text below it provides detailed information. Important specifications and warnings always stand out in bold type.

## REFERENCES

References have been kept to a minimum. However, when they are required you are given the *page* to go to.

## SPECIFICATIONS

Specifications are presented in bold type throughout the text in the applicable step. You never have to leave the procedure to look up your specs. All specifications are also found in Appendix A, specifications for quick reference.

## CAUTIONS, NOTICES, HINTS:

- **CAUTIONS** are presented in bold type, and indicate there is a possibility of injury to you or other people.
- **NOTICES** are also presented in bold type, and indicate the possibility of damage to the components being repaired.
- **HINTS** are separated from the text but do not appear in bold. They provide additional information to help you efficiently perform the repair.